

UL - cUL LISTED RATINGS BHP & KW

ENGINE MODEL:	AF6-110E
EMISSIONS:	TIER 0
DATE:	02/06/2021
DRAWING NUMBER:	AF6-110D.00
PERFORMANCE CURVE NUMBER:	C06110EF
RATED POWER:	192 BHP @ 2900 RPM 143 KW @ 2900 RPM
REFERENCE NUMBER:	14DS001E
VERSION:	A



GENERAL ENGINE DATA

TYPE:	4 CYCLE; INLINE; WATER COOLED	
NUMBER OF CYLINDERS:	6	
ASPIRATION:	TURBOCHARGED + WATER COOLED	
BORE & STROKE - IN [MM]:	4.33 x 5.04 [110 x 125]	
CYLINDER LINER TYPE:	<input checked="" type="checkbox"/> WET <input type="checkbox"/> DRY	
DISPLACEMENT - IN ³ [L]:	435 [7.127]	
COMPRESSION RATIO:	16.8:01	
FIRING ORDER:	1 - 5 - 3 - 6 - 2 - 4	
COMBUSTION SYSTEM:	DIRECT INJECTION	
ROTATION (AS VIEWED FROM FRONT OF ENGINE):	CCW	
VALVES PER CYLINDER:	INTAKE: 1 EXHAUST: 1	
VALVE LASH (COLD ENGINE):	INTAKE - IN [MM]:	0.012 [0.30]
	EXHAUST - IN [MM]:	0.015 [0.35]
IGNITION TYPE:	COMPRESSION (DIESEL)	
CHARGE AIR COOLING TYPE:	RAW WATER	
WEIGHT (FUEL PUMP CONFIGURATION) - LBS [KG]:	2359 [1070]	
DIMENSIONS (L x W x H) - IN [MM]:	66 x 43 x 60 [1685 x 1080 x 1520]	
FLYWHEEL / FLYWHEEL HOUSING DIMENSIONS:	11.50 / SAE #3	
TORQUE @ RATED RPM - LB-FT [N-M]:	347 [470]	

ENGINE PERFORMANCE DATA

ESTIMATED FREE FIELD SOUND PRESSURE LEVEL AT 3 FEET [1 METER] WITH FULL-LOAD GOVERNED SPEED (INCLUDES NOISE FROM EXHAUST, COOLING SYSTEM AND DRIVEN COMPONENTS)	dBa	≤ 108
ALL DATA IS BASED ON ENGINE OPERATING WITH FUEL SYSTEM, LUBRICATING OIL PUMP, AIR CLEANER AND ALTERNATOR. DOES NOT INCLUDE AIR COMPRESSOR, FAN & OPTIONAL EQUIPMENT. DATA IS BASED ON SAE STANDARD J1349 CONDITIONS AT 300 FEET [91.4 METERS] ALTITUDE, 29.61 INCHES [752 MILLIMETERS] HG DRY BAROMETER AND 77°F [25°C] INTAKE AIR TEMPERATURE USING #0 DIESEL FUEL FOLLOWING THE GB 252-2011 STANDARD.		
ALTITUDE ABOVE WHICH OUTPUT SHOULD BE DERATED:	FEET [METER]	300 [91]
DERATE PER 1,000 FEET [305 METERS] ABOVE ALTITUDE LIMIT:	3%	
TEMPERATURE ABOVE WHICH OUTPUT SHOULD BE DERATED:	°F [°C]	77 [25]
DERATE PER 10°F [5.6°C] ABOVE TEMPERATURE LIMIT:	1%	

● ALL DATA CERTIFIED WITHIN ±5%.

EXHAUST SYSTEM

EXHAUST GAS TEMPERATURE @ MAXIMUM RATING (POWER) - °F [°C]:	≤ 1004 [540] @ 2900 RPM
EXHAUST GAS FLOW @ MAXIMUM OUTPUT - LBS/HR [KG/HR]:	2959 [1342] @ 2900 RPM
MAXIMUM ALLOWABLE BACK PRESSURE - PSI [KPA]:	1.09 [7.5]
MINIMUM EXHAUST PIPE DIAMETER - IN [MM]:	5 [125]

AIR INTAKE SYSTEM

AIR CLEANER TYPE:	DRY TYPE, DISPOSABLE
AIR FLOW - CFM [M ³ /HR]:	759 [1290] @ 2900 RPM
AIR INLET RESTRICTION - PSI [KPA]:	≤ 0.73 [5]

LUBRICATION SYSTEM

OIL CAPACITY (ENGINE ONLY) - QTS [L]:	27.5 [26]
MAXIMUM SUMP OIL TEMPERATURE - °F [°C]:	176 ~ 248 [80 ~ 120]
NORMAL OPERATING OIL PRESSURE RANGE - PSI [BAR]:	49.3 - 72.5 [3.4 - 5.0]
OIL PRESSURE @ IDLE - PSI [BAR]:	≥ 14.2 [0.98]

COOLING SYSTEM

COOLANT CAPACITY (ENGINE & HEAT EXCHANGER) - QTS [L]:	27.5 [26]	
THERMOSTAT RANGE:	START OPEN - °F [°C]:	169 [76]
	FULL OPEN - °F [°C]:	187 [86]
COOLANT PRESSURE MAXIMUM - PSI [BAR]:	13 [0.9]	
RAW WATER PRESSURE RANGE @ HEAT EXCHANGER - PSI [BAR]:	72.5 [5]	
ENGINE NORMAL OPERATING COOLANT TEMPERATURE - °F [°C]:	169 ~ 203 [79 ~ 95]	
ENGINE COOLANT FLOW @ FULL SPEED - GPM [M ³ /HR]:	61.6 [14]	
MINIMUM RAW WATER FLOW @ ENGINE SPEED (RPM)	2900	
RAW WATER TEMPERATURES TO 60.8°F [16°C] - GPM [M ³ /HR]:	25.6 [6.0]	
RAW WATER TEMPERATURES TO 100.4°F [38°C] - GPM [M ³ /HR]:	35.2 [8.0]	
RAW WATER INTAKE PIPE SIZE:	RAW WATER INLET - IN:	1.00 NPT
	RAW WATER OUTLET - IN:	1.25 NPT

HEATER SYSTEM

WATTAGE - W:	3000
VOLTAGE (AC) - V:	220

DC ELECTRICAL SYSTEM

NORMAL SYSTEM VOLTAGE - V:	24
STARTER MOTOR - HP [KW]:	8.05 [6]
RECOMMENDED MINIMUM BATTERY SIZE - AH:	150
COLD CRANKING AMPS @ 0°F (-18°C):	900
CHARGING ALTERNATOR OUTPUT - AMPS:	70

① ALL DATA CERTIFIED WITHIN ±5%.

FUEL SYSTEM

INJECTION PUMP:	INLINE, PLUNGER TYPE
INJECTION PUMP ADVANCE ANGLE - °:	24
MINIMUM SUPPLY LINE SIZE - IN [MM]:	0.394 [10]
MINIMUM RETURN LINE SIZE - IN [MM]:	0.394 [10]
FUEL MANAGEMENT CONTROL:	MECHANICAL
IDLE SPEED - RPM:	750
GOVERNED SPEED RATE - %:	< 10

① ALL DATA CERTIFIED WITHIN ±5%.



ENGINE MATERIALS & CONSTRUCTION

ENGINE		AIR INTAKE	
CAMSHAFT:		AIR CLEANER:	
TYPE	GROUND	TYPE	DRIP PROOF
MATERIAL	DUCTILE CAST IRON	MATERIAL	PLEATED PAPER
LOCATION	IN BLOCK	COOLING SYSTEM	
DRIVE	SPUR GEAR	COOLANT HEAT EXCHANGER:	
CONNECTING RODS:		TYPE	TUBE & SHELL
TYPE	I-BEAM, FRACTURE	MATERIAL	
MATERIAL	FORGED STEEL	ELECTRODE	ZINC
CRANKSHAFT:		HEADERS	COPPER
TYPE	GROUND	SHELL	ALUMINUM
MATERIAL	ALLOY STEEL	TUBES	COPPER
MAIN BEARINGS:		COOLANT PUMP:	
TYPE	PRECISION, HALF SHELL	TYPE	CENTRIFUGAL
MATERIAL	TIM ALUMINUM ALLOY	DRIVE	V-BELT
CYLINDER BLOCK:		THERMOSTAT:	
TYPE	WET LINED	TYPE	NON-BLOCKING
MATERIAL	CAST IRON	QUANTITY	1
CYLINDER HEAD:		COOLING LOOP (GALVANIZED):	
TYPE	ONE PIECE	TEES, ELBOWS, PIPE	GALVANIZED STEEL
MATERIAL	CAST IRON	BALL VALVES	BRASS
CYLINDER LINERS:		SOLENOID VALVE	BRASS
TYPE	CENTRIFUGALLY CAST	PRESSURE REGULATOR	BRASS
MATERIAL	CAST IRON ALLOY	STRAINER	BRASS
PISTONS:		COOLING LOOP (316 STAINLESS STEEL):	
TYPE	1 PIECE	TEES, ELBOWS, PIPE	316 STAINLESS STEEL
MATERIAL	CAST ALUMINUM	BALL VALVES	316 STAINLESS STEEL
PISTON PINS:		SOLENOID VALVE	316 STAINLESS STEEL
TYPE	FULL FLOATING	PRESSURE REGULATOR	316 STAINLESS STEEL
MATERIAL	ALLOY STEEL	STRAINER	316 STAINLESS STEEL
PISTON RINGS:		FUEL SYSTEM	
FIRST	DUCTILE CAST IRON	FUEL INJECTION PUMP:	
SECOND	ALLOY CAST IRON	TYPE	FULL MECHANICAL, CENTRIFUGAL
THIRD	ALLOY CAST IRON	DRIVE	GEAR DRIVEN
VALVES:		LUBRICATION SYSTEM	
TYPE	POPPET	TYPE	GEROTOR
ARRANGEMENT	OVERHEAD	DRIVE	GEAR
VALVE # PER CYLINDER	1 INTAKE, 1 EXHAUST		
OPERATING MECHANISM	MECHANICAL ROCKER ARM		
LIFTER TYPE	LARGE HEAD		

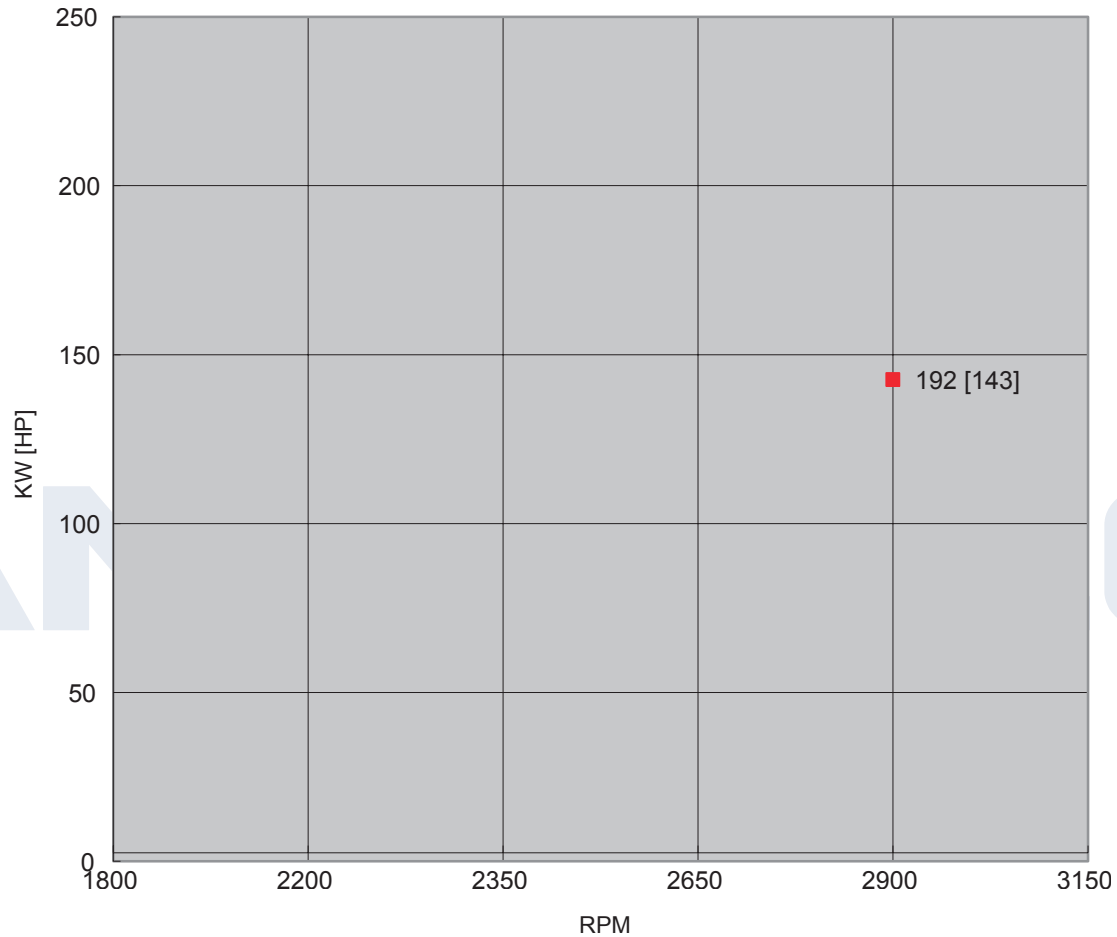
SPARE PARTS LIST

PART DESCRIPTION	QUANTITY	PART NUMBER	REMARKS
LUBRICATION SYSTEM			
OIL FILTER	1 PIECE	AF-1012010-400-0000F	
CENTRIFUGAL OIL FILTER	1 PIECE	AF-1017100A001-0000B	
TURBOCHARGER OIL FILTER	1 PIECE	AF-1118100-201-4020	
OIL PRESSURE SENSOR	1 PIECE	AF-21103-OPS	
FUEL SYSTEM			
FUEL FILTER	1 PIECE	AF-1117001-001-0000A	
INJECTION PUMP	1 PIECE	AF-BH6P120202	
FUEL SUPPLY & RETURN HOSE	1 PIECE		
	1 PIECE		
COOLING SYSTEM			
HEAT EXCHANGER	1 PIECE	AF-C300ZJ-HE	
COOLING LOOP	1 SET	AF-CL1-00-CL	
COOLANT HOSE (90° ELBOW)	1 PIECE	AF-RE90-60-51/100P4	
COOLANT HOSE (90° ELBOW)	1 PIECE	AF-RE90-60-51/100P4	
COOLING HOSE	1 PIECE	AF-8-3-700-CHE	
	1 PIECE	AF-16-5-1000-CH	
	1 PIECE	AF-16-5-1200-CH	
WATER PUMP	1 PIECE		
RUNNING WATER TEMPERATURE SENSOR	1 PIECE	AF-00105-WTR	
STANDBY WATER TEMPERATURE SENSOR	1 PIECE	AF-00105-WTR	
THERMOSTAT	2 PIECES	AF-1306010-001-0000Q	
PREHEATER	1 PIECE	AF-HT22-2 OR AF-SRS2-2000-120-55	
FLOW SENSOR	1 PIECE		
CONTROL SYSTEM			
STARTER	1 PIECE	AF-3708010A420-0000	
ALTERNATOR	1 PIECE	AF-3701010-6DF1-24-09D	
BATTERY	2 PIECES	AF-N200	
STARTER CONTACTOR	2 PIECES		
OVERSPEED SHUTDOWN	1 PIECE		
SPEED SENSOR	1 PIECE		
INSTRUMENT PANEL	1 SET	AF-ENL-AB-ETS	
TRANSMISSION SYSTEM			
BELT	2 PIECES	AF-1308032-300-YX10	
STOP SOLENOID	1 PIECE	AF-5295568-SN	
INTAKE & EXHAUST SYSTEM			
AIR FILTER	1 PIECE	AF-ECC125004	
TURBOCHARGER	1 PIECE		

POWER CURVE

CURVE NUMBER:	C06110EF	DATE:	02/06/2021
DISPLACEMENT - IN ³ [L]:	435 [7.13]	ASPIRATION:	TURBOCHARGED + WATER COOLED
POWER STANDARD:	UL	BORE & STROKE - IN [MM]:	4.33 x 5.04 [110 x 125]
NUMBER OF CYLINDERS:	6	FUEL SYSTEM:	INLINE, MECHANICAL

● ALL DATA CERTIFIED WITHIN ±5%.



TORQUE		
SPEED	LB-FT	N-M
RPM		
1800		
2200		
2350		
2650		
2900	347	470
3150		

OUTPUT POWER		
SPEED	HP	KW
RPM		
1800		
2200		
2350		
2650		
2900	192	143
3150		

FUEL CONSUMPTION		
SPEED	LB/BHP-HR	G/KW-HR
RPM		
1800		
2200		
2350		
2650		
2900	0.386	235
3150		

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